



# webershine armor



Premixed glitter



Anti-bacteria, black mold and algae. Stain resistant

**webershine armor** is a two component, 100% solid, glitter based reaction resin epoxy grout which is acid resistant. **webershine armor** is formulated with selective size of glitter along with reflective, spherical filler in combination with epoxy resin & polymer to allow the light to pass through grout itself to create a unique glittering appearance. It can be used with ceramic tiles, porcelain tiles, vitrified tiles, natural & artificial stone, marbles, glass tiles, glass mosaic tiles and granites, in different sizes of grout width.

• PACKAGING: 1 kg bucket

COLOR: Gold, Silver & Copper

Gold

0010, 011701

Silver

Copper

• COVERAGE: average 1 sqm. for mosaic size 2x2 cm.

joint width 2 mm.

average 8 sqm. for mosaic size 30x60 cm.

joint width 2 mm.

#### APPLICATION

#### Substrate preparation

- Properly clean the joints until free from any dirt to make sure of good bonding and color uniformity

#### Mixing

- Mix 2 components together with the ratio of hardener Part B: resin with glitter Part A = 1:8. Add hardener component B into the component A container and mix the content for 3-5 minutes with slow speed mixer ensuring proper mixing of the component.
- The mixture of **webershine armor** can be used within 30 minutes after mixing
- No water to be added to the mix.

Remark: Use personal protective equipment before mixing.

### Grouting

- Use rubber trowel or grout trowel to diagonally fill up the joints.
- Wipe off excess grout with warm damp sponge 15 20 minutes after grouting (on the area of 1 m² approximately)
- Clean off excess grout again by damp sponge (water mixed with dishwashing liquid 1:100 Ratio by volume)
- Clean off entire tiles surface by damp sponge (water mixed with dishwashing)
- The grouted area needs to be protected from dust and light foot traffic for minimum 24 hours. Heavy foot traffic to be allowed only after 3 days of grouting



2 Components



Easy to apply and clean



Chemical resistant



For joint width between 2 to 14 mm.

## SHELF LIFE AND STORAGE

2 years after manufacturing date when stored unopened in dry and ventilated place. Store airtight in dry and ventilated conditions if remained in opened bucket

ventilated conditions if remained in opened bucket				
TECHNICAL DATA				
Туре		Epoxy grout		
Component A Component B		Premixed resin with filler Light yellow hardener		
Mixing ratio		Part A: Part B - 11.5 : 1 by weight Part A: Part B - 8 : 1 by volume		
Consistency	Creamy	Creamy paste consistency		
Mixed density	1.60 gran	1.60 gram/cm³		
Adjustability time for adhesive	30 minut	30 minutes		
Setting for light foot traffic	24 hours	24 hours		
Full Cure	7 days	7 days		
Remark: These test results are from laboratory test. They could be slightly different from on-site results because of the differences in applications and conditions  CERTIFIED STANDARD				
International/American standard	Standard	Result		
Abrasion resistance @7days	ISO 13007-4	< 220 mm <sup>2</sup>		

International/American standard	Standard	Result
Abrasion resistance @7days	ISO 13007-4	< 220 mm²
Flexural strength @7days	ISO 13007-4	> 35 Mpa
Compressive strength @7days	ISO 13007-4	>50 Mpa
Shrinkage	ISO 13007-4	<0.35 mm/m
Water absorption after 240 min	ISO 13007-4	<0.07 gm
Water clean ability	ANSI 118.3	> 85 minutes
Initial setting time	ANSI 118.3	Maximum 210 min
Service setting time	ANSI 118.3	< 7 days
Linear shrinkage	ANSI 118.3	< 0.1%
Sag in vertical joints	ANSI 118.3	No sag in vertical joints
Tensile Strength	ANSI 118.3	>8 Mpa
Thermal Shock	ANSI 118.3	>7 Mpa
Food Regulation Test	21 CFR175-300 US-FDA	Passes